

## REMOVAL

### 1. REMOVE NO.1 ENGINE UNDER COVER

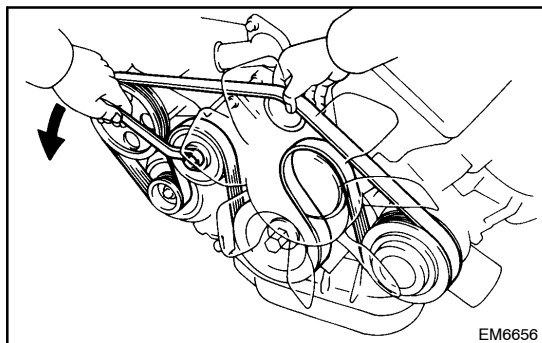
Remove the 7 bolts.

### 2. REMOVE NO.2 ENGINE UNDER COVER

Remove the 6 bolts.

### 3. REMOVE AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Disconnect the MAF meter connector.
- (b) Disconnect the hose.
- (c) Remove the clamp.
- (d) Remove the 3 bolts.



### 4. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.

### 5. DISCONNECT 2 VACUUM HOSES

Remove the 2 clips.

### 6. DISCONNECT RETURN HOSE

Remove the clip and disconnect the hose.

### 7. REMOVE PRESSURE FEED TUBE

Remove the union bolt and 2 gaskets.

### 8. REMOVE PS VANE PUMP ASSEMBLY

Remove the 3 bolts.